

**S&R NON RATED**  
**SRSWP\_NR**  
*Stile And Rail Authentic*



SERIES		STILE AND RAIL AUTHENTIC
DIMENSIONS	Thickness	1-3/4"
	Maximum Sizes	For Max Sizes, please consult with your ISR
CONSTRUCTION	Stiles	2-pieces face laminated solid wood Stiles Min Dimension 5 1/2" Finished Mill Option Primed or Painted Edge, Standard Bevel 1/8" in 2"
	Rails	2-pieces face laminated solid wood Top Rail Min Dimension 5 1/2" Bottom Rail Min Dimension 10"
	Panel	MDF Flat or Raised Panel, panels can be replaced with glass
	Crossband	One Piece High Density Fiberboard (HDF)
	Veneer Grade/ Species	"A" & "AA" / Premium, Custom per ANSI / WDMA I.S.1A
	Veneer Match/ Assembly	<ul style="list-style-type: none"> <li>Book Match Standard, Slip or Random available</li> <li>Running Match Standard, Balance or Center Balance. Available</li> </ul>
	Moulding Options	<ul style="list-style-type: none"> <li>Standard bead profiles available</li> <li>Optional raised moulding</li> </ul>
	Grain Orientation	Mixed
	Factory Finish Veneer Options	WDMA TR-8 / AWS SYSTEMS 9, UV Cured Acrylated - Polyurethane: Clear, Light, Dark and Custom Stain colors
	Factory Finish Paint Grade Options	Primed Factory Finish or Solid Colors
STC	Adhesive	Type 2 Adhesive
	Sound Rating	30 STC with installed seals and gaskets tested Automatic Bottom Seal is recommended by WKS for a high performance
QUALITY STANDARDS	Environmental	FSC Credit MR7 available upon request CARB Phase 2 / TSCA VI Compliant
	Performance	Heavy, Extra Heavy Duty per WDMA I.S.1A Architectural Wood Flush Doors
	Warranty	Interior Use Only (no exterior warranty). Lifetime; life of original installation
	Machining	Hardware preps shall be factory machined from manufacturer's templates and shop drawings

